



Pins are made of 316 ss

Rest of items are made of mild steel or 304 ss

Do not grind welds flat

DESIGNER	Juan Lancaster	2/4 Bar	UNITS	mm	WEIGHT	42.2 kg
DATE	29 Jul 2025	sumoman.net	TOL	L=1, 0.4 L=1	SCALE	As noted
SIZE	A4	DRAWING 002-A1000v102	ANG	0.1°	SHEET	1 of 1